

CM Consult
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in the years 2000 including 2015
the work was done together with
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List of References (extract)

Company	Services
Ahlstrom Osnabrück GmbH, D-49090 Osnabrück	Consulting in wastewater treatment and discharge 2003 till 2004
American Israeli Papermills, Israel	Consulting water circuits and wastewater treatment 1991
Arab Paper Manufacturing Comp. (WARAG), Saudi Arabia	Consulting wastewater treatment 2014
ARGE Speyerbach: companies Julius Glatz GmbH, Hoffmann & Engelmann AG and Knoeckel Schmidt & Cie GmbH	Examinations of thermal pollution of the recipient 1993 till 1994; limnological examinations regarding the reaches 1999/2000
Baiersbronn Frischfaserkarton GmbH, Baiersbronn	Consulting wastewater treatment 2014 till 2015
Cartaseta Friedrich & Co., Däniken (CH)	Consulting in wastewater discharge 2004 and 2005
Cartiere Modesto Cardella S.p.A., 55100 S. Pietro a Vico (LU), Italy	Consulting wastewater treatment 2020
Delfort Group Traun (A)	Consulting wastewater treatment 2011
Delfort Group Traun (A), Dunafin, Dunaujvaros (HU)	Consulting wastewater treatment 2010
Delfort Group Traun (A), OP papirna, Olsany (CZ)	Consulting wastewater treatment 2010
Delfort Group Traun (A) Papierfabrik Wattens (A)	Consulting wastewater treatment 2010, 2014
Delkeskamp Verpackungswerke GmbH, Nortrup	Consulting wastewater treatment 2009
Domsjö Fabriker AB, Örnsköldsvik (SE)	Consulting anaerobic effluent treatment 2013
Drewsen Spezialpapiere GmbH & Co. KG, D-29329 Lachendorf	Consulting in wastewater treatment 1991 till 1996, 2003; scientific assistance in an R&D project 1994 till 1996
DS Smith Paper Deutschland GmbH, Aschaffenburg	Consulting wastewater treatment 2013
E. Holtzmann & Cie. AG, Maxau Mill, D-76187 Karlsruhe since 1999: Stora Enso Maxau GmbH & Co. KG	Consulting in wastewater treatment 1991, 1992 and 1995; expert opinion regarding use of chemical aids in production process 1998 / 1999
Euler Greiz GmbH & Co. KG, D-07973 Greiz	Consulting in wastewater treatment 1999 / 2000
Feinpappenwerk Gebr. Schuster GmbH & Co. KG, D-85241 Hebertshausen	Consulting in wastewater treatment 1990 till 1992 and 1999 till 2003, 2005, 2007

Felix Schoeller jr. GmbH & Co KG, D-49086 Osnabrück	Consulting in wastewater treatment 1991 and 1996
Ferd. Jagenberg & Söhne GmbH & Co. KG, D-57610 Altenkirchen	Consulting in wastewater treatment 1990 till 1996
FS Karton GmbH, D-41460 Neuss	Consulting in wastewater treatment and discharge to municipal plant 1993 till 1995
FS Karton GmbH, D-72256 Baiersbronn	Consulting water, wastewater and solid wastes 1991 till 1994
Gebr. Lang GmbH Papierfabrik, D-86833 Ettringen (look at UPM Ettringen Mill)	Consulting in wastewater treatment 1991 till 1993 and 1999
Hadera Paper, Hadera (Israel)	Consulting in wastewater treatment 2011
Haindl Papier GmbH, D-86153 Augsburg, with the sites: - Haindl Papier, Augsburg Mill - Haindl Papier, Schongau Mill - Haindl Papier, Walsum Mill - Haindl Papier Schwedt GmbH	Continuing contractual consulting in environmental protection since 1990: internal water circuits, wastewater treatment (procedure choice, concepts, problem solutions), wastewater charge, application procedures, usage of potentially polluting substances Since 12-01-01 UPM Kymmene (mills)
Hakle-Werke Hans Klenk GmbH & Co. KG, D-55120 Mainz (finally Hakle-Kimberley)	Consulting water circuits, wastewater treatment and discharge to municipal plant 1993 till 1996
Hannover Papier AG, D-31061 Alfeld (now Sappi Alfeld)	Study "water use and effluent treatment at Hannover Papier" 1992;
Hoffmann & Engelmann AG, D-67405 Neustadt	Consulting in wastewater treatment, discharge and control 1990 till 2001
J. Rettenmaier & Söhne GmbH & Co., D-73494 Ellwangen	Consulting in wastewater treatment different mills 1994 till 1997; 2003
Julius Glatz GmbH Papierfabriken, D-67468 Neidenfels	Consulting internal water circuits, wastewater treatment and thermal balance since 1991, consulting evaluation of environmental data and own supervision since 1996 continuing; consulting wastewater 2012
Kämmerer GmbH, D-49090 Osnabrück (now Ahlstrom Osnabrück)	Consulting in wastewater treatment an discharge 1994 till 2001
Kappa Badenkarton D-76587 Gernsbach	Consulting in environmental technology 1999 and 2000
Karton Deisswil AG, CH-3066 Stettlen	Consulting in wastewater treatment and internal water circuits 1994
Kartonfabrik Buchmann GmbH, D-76855 Annweiler	Consulting in wastewater treatment 1992 and 1993; study thermal load reduction 2006, concept for thermal load reduction 2007, realization 2008
Kartonfabrik Rieger GmbH & Co. KG, D-83308 Trostberg	Consulting in wastewater treatment 1991 and 1995
Kimberly-Clark Werk Koblenz, D-56070 Koblenz	Consulting in wastewater treatment 2001
KNP Leykam Austria, A-8101 Gratkorn (now Sappi Gratkorn)	Consulting in wastewater treatment 1990 and 1993
Lenzing AG, A-4860 Lenzing	Consulting in wastewater treatment 1990 and 1991
Loreto y Peña Pobre, S.A. de C.V., Mexico, Werk Apizaco	Consulting in wastewater treatment, concept for extension of wwtp, 1994; Consulting in wastewater treatment and internal measures, 1996
M-real Biberist, CH-4562 Biberist	Consulting in wastewater treatment 2007
M-real Hallein AG, A-5400 Hallein	Consulting in wastewater treatment 2010
M-real Stockstadt GmbH, D-63811 Stockstadt (Main)	Consulting in wastewater treatment 2003 till 2008
Maschinen- und Büttnerpapierfabrik Gmund, D-83703 Gmund	Consulting in wastewater treatment and internal water circuits 1991 and 1992
MD Papier Werk Dachau, D-85221 Dachau	Consulting in wastewater treatment, internal water circuits and discharge to municipal plant 1990 till 1994
MD Papier Werk Plattling, D-94447 Plattling (look at UPM Plattling Mill)	Evaluation system for effluent data 1992
Mitsubishi HiTec Paper Bielefeld GmbH	Consulting in wastewater treatment 2006, 2007

Model AG, CH-8570 Weinfelden	Consulting in wastewater treatment and internal water circuits 1992; wastewater treatment 2018 and 2019
Model AG Niedergösgen (CH)	Consulting wastewater treatment 2014 till 2016, expert's report 2018
Mondi Packaging Paper Swiecie S.A., Polen	Evaluation and expert opinion of a concept for wastewater treatment 2008, consulting in wastewater treatment 2011
Mondi South Africa, Merebank	Consulting internal water circuits and wastewater treatment 2008
Moritz J. Weig GmbH & Co KG D-56727 Mayen	Consulting in wastewater treatment 1998, 2005
Munksjö Paper Decor GmbH, D-73416 Aalen (now Smurfit Munksjö Paper)	Consulting internal water circuits 1997; Consulting in wastewater treatment 2003
Neu Kaliss Spezialpapier GmbH, D-19294 Neu Kaliss	Consulting wastewater treatment 2018
Neusiedler AG, A-3363 Ulmerfeld-Hausmeling (now Mondi)	Consulting in wastewater treatment Kematen Mill 1990 and 1992; Consulting in discharge to municipal plant Hausmeling Mill 1992 and 1993
Niederauer Mühle GmbH, D-52355 Düren	Consulting in wastewater treatment and internal water circuits 1991, 1994 and 1995
Nordland Papier AG, D-26892 Dörpen (look at UMP Nordland Mill)	Concept for extension of the wastewater treatment plant 1990
Norske Skog Walsum GmbH, D-47173 Duisburg	Project assistance enforcement effluent treatment plant 2001 and 2002; consulting in operation ETP in 2003; Consulting in enforcement of wwtp 2004, 2005; consulting and expert's report 2012
Papelera Ecker, S.A., E-46469 Beniparrell, Valencia	Consulting in wastewater treatment and internal water circuits 2005
Papierfabrik Adolf Jass GmbH & Co. KG, D-36039 Fulda	Consulting in wastewater treatment 1990
Papierfabrik Albbrock GmbH & Co KG, D-79772 Albbrock	Consulting in wastewater discharge 2000
Papierfabrik August Koehler AG, D-77704 Oberkirch	Consulting in wastewater treatment Kehl Mill 1991 and 1992
Papierfabrik Gräfendorf Pawlowsky GmbH, D-97782 Gräfendorf	Consulting in wastewater treatment, internal water circuits and reuse of solid wastes 1993 till 2003
Papierfabrik Mochenwangen GmbH, D-88282 Wolpertswende	Consulting in wastewater treatment 1990 till 1992; study production and wastewater 1995
Papierfabrik Schoeller & Hoesch GmbH, D-76539 Gernsbach (since 1998 Glatfelter)	Consulting in wastewater treatment 1990, 1991 and 1994
Papierfabrik Meldorf GmbH, Werk D-25436 Tornesch	Consulting in improvement of closed water cycle 2006, consulting wastewater treatment 2017
Papierfabrik Utzenstorf, CH-3472 Utzenstorf	Consulting in wastewater treatment 2000
Papierfabrik W. Euler GmbH & Co. KG, D-64602 Bensheim	Consulting in wastewater treatment, internal water circuits and discharge to municipal plant 1992 till 2000; preparation and scientific assistance in an R&D project 1998 till 2000
Papierfabrik Weissenstein AG, D-75180 Pforzheim	Consulting in wastewater treatment 1992
Papierfabrik Zwingen AG, CH-4222 Zwingen	Consulting and concept effluent treatment 2001 till 2004
Pappenfabrik Trauchgau GmbH, D-87642 Halblech	Consulting in wastewater treatment, internal water circuits and discharge to municipal plant 2007, 2008, 2014
Pfleiderer Teisnach GmbH & Co. KG, D-94244 Teisnach	Consulting in wastewater treatment 1992
PKI Papier- und Kartonfabrik Inden GmbH, D-52459 Inden	Consulting in wastewater treatment and internal water circuits 1992 and 1993
Robert Cordier AG, D-67098 Bad Dürkheim with the sites:	Continuing contractual consulting in all questions of environmental protection from 1990 till 1995; case by case consulting since 1996 continuing till 2006; consulting solid wastes 2008 multiple scientific assistance in R&D projects since 1992
- Papierfabrik Cordier GmbH, Bad Dürkheim	
- Papierfabrik Schleipen GmbH, Bad Dürkheim	
- Illigsche Papierfabrik GmbH, Darmstadt-Eberstadt	
- Kölnner Baumwollbleicherei GmbH, Köln	
- Knoeckel Schmidt & Cie. GmbH, Lambrecht (till 2001)	

- Papierfabrik Salach GmbH, Salach (till 2006)	
Rondo Ganahl Aktiengesellschaft, A-6820 Frastanz	Consulting in wastewater treatment, internal water circuits and discharge to municipal plant 2007
Sachsen Papier Eilenburg GmbH, D-04833 Eilenburg (now Stora Enso Sachsen)	Consulting in wastewater treatment 1995 till 1998
Sappi Alfeld AG, D-31059 Alfeld	Consulting in wastewater treatment 1998
SCA Fine Paper GmbH, D-63811 Stockstadt (later M-real, now Sappi)	Consulting in wastewater treatment 1995 and 1999
SCA Fine Paper Hallein GmbH, A-5400 Hallein (later M-real, since 2011 Schweighofer)	Consulting in wastewater treatment, evaluation of offers, 1997; consulting in wastewater treatment 2010)
SCA Grafic Laakirchen AG, A-4663 Laakirchen; now Heinzel Paper	Consulting in wastewater treatment and internal water circuits 1991 until 1998;; preparation, accompanying and evaluation of pilot plant tests 1997; training of staff in wastewater treatment 2010
SCA Hygiene Austria GmbH, A-2763 Ortmann	Consulting in wastewater treatment 1993 and 1996
SCA Hygiene Paper GmbH, D-68305 Mannheim	Consulting in wastewater treatment 1992
SCA Packaging Containerboard Deutschland GmbHm, Witzenhausen Mill, D-37204 Witzenhausen	Consulting in wastewater treatment 2003
SCA Packaging Containerboard D-63741 Aschaffenburg	Consulting in wastewater treatment 2008
Schönfelder Papierfabrik GmbH, D-09456 Annaberg-Buchholz	Expert opinion to effluent treatment 1996, Consulting in wastewater treatment 2009
Schwabe Extracta GmbH & Co. KG, D-Karlsruhe	Consulting "Second opinion" wastewater treatment 2011; concept development for indirect discharge and approval planning 2011, 2012; support of execution wwtp 2012
Schuller GmbH, D-97877 Wertheim	Consulting in water and wastewater treatment as well as internal water circuits 1991 till 1993
SCP Ružomberok (SK)	Consulting in wastewater treatment 2000, 2001
Smurfit Kappa GmbH, D-27314 Hoya	Consulting in water supply 2004, 2009, expert opinion to water intake 2009
Steinbeis Temming Papier GmbH & Co., D-25348 Glückstadt	Consulting in wastewater treatment 2004, 2006
Steyrermühl AG, A-4662 Steyrermühl (now UMP Kymmene)	Consulting in wastewater treatment and internal water circuits 1991 till 1995 and 1998; study production and wastewater 1996, 1998; consulting wastewater treatment 2000
Stora Enso Maxau GmbH, D-76156 Karlsruhe	Consulting in wastewater treatment 2001, 2006, 2007, 2008
Technocell Dekor GmbH & Co. KG, D-79822 Titisee-Neustadt	Consulting in water treatment and wastewater discharge 1998
Technocell Dekor GmbH & Co. KG, D-87634 Günzach	Consulting and expert opinion in wastewater treatment and discharge 1995 and 1997
UPM Headquarters D-86150 Augsburg	Consulting wastewater 2004
UPM Augsburg Miill, Augsburg (D)	Consulting and study effluent treatment and reuse 2010
UPM Hürth Mill, Hürth (D)	Consulting effluent treatment 2017
UPM Nordlanf Mill, Dörpen (D)	Consulting in wastewater treatment 2006, 2007, 2012
UPM Schongau Mill, D-86956 Schongau	Consulting effluent treatment 2002, 2007
UPM Stracel Mill, Strassburg (F)	Consulting effluent treatment 2005, 2007
UPM Albbruck Mill, Albbruck	Consulting in wastewater treatment 2011
UPM Plattling Mill, Plattling	Consulting in wastewater treatment 2011, 2012 (including sludge handling); support project management for execution of an advanced wastewater treatment plant 2012 till 2015
UPM Ettringen Mill, Ettringen	Consulting in wastewater treatment 2012

VPK Oudegem S.A./N.V., B-9200 Dendermonde	Consulting in wastewater treatment and internal water circuits 1990
W. Hamburger AG, A-2823 Pitten	Consulting in wastewater treatment 1991
Werra Papier Wernshausen GmbH, D-98588 Wernshausen	Consulting in wastewater treatment and internal water circuits, concept of new wwtp, 1995
Yeniseysk Pulp and Paper Mill, Krasnoyarsk, Russian Federation	Consulting in wastewater treatment and internal water circuits 2008
Zanders Feinpapiere AG, D-51465 Bergisch-Gladbach	Consulting in wastewater treatment 1995, 1999, 2000
Zellstoff Stendal GmbH, D-39596 Arneburg	Concept study wastewater treatment 2000; consulting in wastewater treatment 2004; consulting in wastewater treatment 2011, 2012, 2013, 2014
Zellstoff- und Papierfabrik Rosental, D-07366 Blankenstein	Consulting in wastewater treatment 1991 till 1994
Ziegler Papier AG, CH-4203 Grellingen	Consulting in wastewater treatment 2002, 2005